# NESTOR

### **TECHNICAL BULLETIN** Textile Processing Compound

Let You LEAD The Process

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## Swell - PEA

Alkali Stable Drumming Agent with Inbuilt Swelling & Wetting Property for PES & its Blends

#### **ATTRIBUTES** :

- ✓ High powered drumming agent with excellent wetting power.
- ✓ Gives excellent swelling & desizing to polyester fabrics.
- ✓ Suitable for Jet Applications.
- ✓ Stable to alkali even at high temperatures.
- ✓ Imparts grainy feel.
- ✓ Efficient and Eco-friendly.

#### **CHARACTERISTICS**:

| Appearance              | : | Clear Liquid                     |
|-------------------------|---|----------------------------------|
| Nature                  | : | Non- ionic                       |
| Composition             | : | Synergistic blend of surfactants |
| Solubility              | : | Extremely good in cold water     |
| Stability to hard water | : | Good                             |
| рН                      | : | 6.5 ± 1                          |

#### **APPLICATION:**

|                  | Drum M/c                          | Jet M/c                           |
|------------------|-----------------------------------|-----------------------------------|
| Recipes          | 0.5 to 1.0 g/I Swell PEA          | 0.75 to 1.0 g/l <b>Swell PEA</b>  |
|                  | 1.0 to 3.0 g/l Caustic flakes     | 5.0 to12.0 g/l Caustic flakes     |
|                  | 1.0 to 2.0 g/l Na- Hydro Sulphite | 1.0 to 2.0 g/l Na- Hydro Sulphite |
| Time             | 90 to 120 min                     | 45 to 60 min                      |
| Temperature (°C) | 105 to 110 <b>⁰C</b>              | 115 to 130 <b>⁰C</b>              |
| After-treatment  | Wash and Neutralise with          | Wash and Neutralise with          |
|                  | Proton AH - 6                     | Proton AH - 6                     |

Storage Packing Stable under normal conditions. 50 Kg. Plastic Carboy

The product appearance varies from batch to batch. The colour & viscosity may vary from batch to batch and its intensity is not an indication of product strength.

NONWARRANTY: The suggestions and data in this bulletin are based on information we believe to be reliable. They are offered in good faith but without guarantee, as conditions and methods of use of our products are beyond our control. We recommend that the prospective user determine the suitability of our materials and suggestions on an experimental basis before adopting them on a commercial scale.

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